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Concerned customers of KAPP NILES GmbH & Co. KG

03/01/2022

## Discontinuation of the machine control type Siemens 840D Powerline

Dear Sir or Madam,

your machines produced reliably during the last decades, but due to the lack of spare parts availability, we cannot guarantee an adequate service according to our requirements in the future.

We are forced to gradually discontinue the above-mentioned Siemens controls.

## The termination is staggered as follows:

from 01/01/2023 no software updates or adjustments

from 01/01/2024 limited support + service + control and drive spare parts

from 01/01/2025 no support + service + control and drive spare parts

If we can still get control spare parts for the machines affected by the discontinuation, these can of course still be obtained from KAPP NILES.

KAPP NILES GmbH & Co. KG

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The discontinuation of machines with Siemens 840D Powerline control does not mean that you cannot use your machine in the future. Most of our machines are suitable for our KN Recontrol or KN Retrofit. Herewith we make your reliable machine fit for the future.

## Your benefits:

- Replacement of the mechanical components (only in the Retrofit program)
- Replacement of the electrical components and upgrade to the newest control version
- Spare parts availability for another ten years
- · Latest software features
- · Existing accessories can still be used

We are looking forward to advice you and make you a budgetary offer. If you are interested, please contact us at:

## Service sales for overhaul and modernization

Phone: +49 9561 / 866 - 1362

E-Mail: tooling@kapp-niles.com

With best regards

KAPP NILES GmbH & Co. KG

рра. / \

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