

Concerned customers of  
KAPP NILES GmbH & Co. KG

11/16/2020

## **Discontinuation of the machine control type D300 Discontinuation of the drive technology DIAX04**

Dear Sir or Madam,

in July 2017 we already informed you about the discontinuation of our machine control type D200.

Your machines produced reliably during the last decades, but due to the lack of spare parts availability, we cannot guarantee an adequate service that meets our requirements in the future.

We are forced to gradually discontinue machines with OPTRONIC D300 control and DIAX04 drive technology. This affects machine types that were produced in 2012 and earlier.

Machines with SIEMENS 840D control are excluded.

The termination is staggered as follows:

- from 01/01/2021 - no software updates or adjustments
- from 01/01/2022 - limited support + service + control spare parts
- from 01/01/2025 - no support + service + control spare parts

If we can still get spare parts for the machines affected by the discontinuation, these can of course still be obtained from KAPP NILES.

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The discontinuation of machines with D300 control does not mean that you will have to do without your machine in the future. Most of our machines are suitable for our **Recontrol** or **Retrofit**. With these products we make your reliable machine fit for the future.

Your advantages:

- Renewal of the mechanical components (only at the **Retrofit**)
- Renewal of the electrical components and upgrade to the current control type
- Spare parts available for another 10 years
- Latest software features
- User-guided data entry (NC generator)
- Existing accessories can still be used

We will be happy to advise you and make you a non-binding offer.  
If you are interested, please contact us at:

**Service sales for overhaul and modernization**

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With best regards

KAPP NILES GmbH & Co. KG

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